



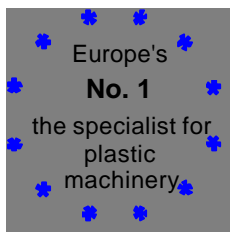
BLOW MOULDING MACHINES

14.10.2011

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BLOW MOULDING MACHINES							
Pos.	manufacturer type	type	blow vol. ltr. max.	Extruder Ø mm/LD	plastic. cap. kg/h appr.	year appr.	equipment
15709	Battenfeld-Fischer blow moulding machine	VK 1-5	1,0-5,0	60/24	65	84	HDPE, single head
15521	Bekum blow moulding machine	BAE 10	5,0-10,0	80/24	80-100	84	PVC, PE, single station, single head, Co-Extruder
156241	Bekum blow moulding m/c	BAE 15	10,0-15,0	90/20	130-180	87	PE, 30 points programmer, single head
PET STRETCH- + INJECTIONSTRETCH-BLOW MOULDER							
Pos.	manufacturer type	type	blow vol. ltr. max.	Extruder Ø mm/LD	plastic. cap. kg/h appr.	year appr.	equipment
157880	Diverse PET bottle filling- and packaging line			/		00	Reconditioned automatical PET bottle filling- and packaging line. Setup for 1.5 ltr. format, incl. crate pack-in and -out unit, bottle washing unit, crate washing unit, Triblock, CIP-washing, Labeller (Hotmelt for wrap around labels, tunnel shrinker, handle applikator, palletiser, automatical pallet shrinker, 20m linear air conveyor, VA Bottleconveyor, incl. 12 month warranty from date of delivery.
15808.0	Sidel PET stretch blow moulder	SBO 16 Ser. 2+		/		04	16 stations, linear oven, 16 heating modules, PLC control, incl. preform feeder, chiller. Compressor and mould sets against surplus price.
15824	SIG-Corpoplast PET stretch blow moulder	Blowmax 10 Ser. 2		/		00	10 cavities, max 14000 bottles/hr, preform silo, Preform ascending conveyor, - infeed system, fitted for PCO Ø 28 mm. Against surplus price: complete compressor system, mould chiller and moulds
15826	SIG-Corpoplast PET stretch blow moulder	Blowmax 20 Twin Ser. 2		/		00	2 x 10 cavities, max 28000 bottles/hr, preform silo, Preform ascending conveyor, - infeed system, fitted for PCO Ø 28 mm. Against surplus price: complete compressor system, mould chiller and moulds
15827	Ling air conveyor system			/		00	air conveyor system, appr. 122m length, 13 blow units, 2 to 1 switch,, control
157940	Sidel PET blow moulding machine	SBO 4/6		/		97	PET, up to 4.400 bottles/hr., incl. preformbunker, preform infeed and preformsorter, only 41.428 working hours
15583	Tetra Pak PET stretch blow moulder	DB 30	0,2-2,0	/		93	PET Stretch- / Blowmoulder, up to 3000 bph, incl. Preformbunker, -conveyor and -infeed system. Against surplus price: moulds from 0,3-2 ltr., compressor, chiller
15725	Tetra Pak PET stretch blow moulder	DBX 6	0,2-2,0	/		97	PET, 2 stations, electronic Festo FPC 202, 6 cavities, up to 6000 bottles/hr.
15734	Krupp Corpoplast PET blow moulding machine	B 16	0,1-2,0	/		86	PET, 2 stations, up to 1.600 bottles/hr.
15822	Tetra Pak PET stretch blow moulding machine	LX 2	0,2-2,0	/		99	double station, preform feeding, compressor + moulds against additional price, up to 2500 bottles/hr.
15768	Tetra Pak PET stretch blow moulding machine	LX 6	0,2-2,0	/		00	6 stations, preformbunker, -feeder and -sorter, up to 7.200 bottles / hour. Against additional price available: Moulds, Compressorsystem and Chiller
15770	Sidel Pet stretch blow moulder	SBO 24/24	0,3-2,0	/		94	PET, 24 stations, up to 25.600 bottles/hr., incl. preform-hopper, preform-elevator, feeding wheel, heating wheel, blowing wheel, chiller, electrical boards and control panel mounted on the machinem specialized preforms carton unloading system. Against surplus price: 1 Set of moulds 2.0 ltr. CSD (PCO28)
15787	Tetra Pak PET stretch blow moulder	LX 6	0,2-2,0	/		00	PET, with Preformbunker, -conveyor, -sorter, up to 7.200 bottles/h., against surplus price: Compressorsystem, Chiller, moulds

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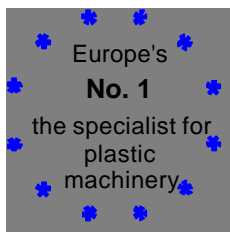
BLOW MOULDING MACHINES

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PET STRETCH- + INJECTIONSTRETCH-BLOW MOULDER							
Pos.	manufacturer type	type	blow vol. ltr. max.	Extruder Ø mm/LD	plastic. cap. kg/h appr.	year appr.	equipment
15786	Tetra Pak PET stretch blow moulder	LX 6	0,2-2,0	/		00	PET, with Preformbunker, -conveyor, -sorter, up to 7.200 bottles/h., against surplus price: Compressorsystem, Chiller, Formen
15801	Tetra Pak PET stretch blow moulder	DB 30/125	0,2-2,0	/		95	PET stretch blow moulder, up to 3.600 bph. Incl. preformbunker, -lift and sorter. Compressor, cooler and moulds against surplus price
15800	Tetra Pak PET stretch blow moulder	DBX 6	0,2-2,0	/		96	PET stretch blow moulder. 6 Stations, incl. preformbunker, -conveyor and -sorter. Up to 6000 bottles/h. Against surplus price: 40 bar Compressorsystem, Waterchiller and moulds.
15405	Krupp Corpoplast PET stretch blow moulder	B 40	0,2-3,0	/		84	PET, up to 4000 bottles/hr., moulds available
15705	Krupp PET stretch blow moulding machine	B 60	0,2-3,0	/		90	PET Stretch blow moulder. Incl. Preformsilo, -conveyor, -sorter and -infeed, up to 6000 bottles/hr. 6 Stations, 0,2 - 3,0 ltr., technical and optical in good condition. Against surplus price: 40 bar Compressor-system, Waterchiller and moulds available.
15765	Krupp Corpoplast PET-stretch blow moulding machine	B 80	0,2-3,0	/		86	PET, 10 stations, 8.000-10.000 bottles/h, preform tilting loader, preformbunker, -sorter and -feeder, 1 set of moulds against additional price available.
15764	Krupp Corpoplast PET-stretch blow moulding machine	B 80	0,2-3,0	/		85	PET, 10 stations, 8.000-10.000 bottles/h, preform tilting loader, preformbunker, -sorter and -feeder, 1 set of moulds against additional price available.
15766	Krupp Corpoplast PET-stretch blow moulding machine	B 80	0,2-3,0	/		89	PET, 10 stations, 8.000-10.000 bottles/h, preform tilting loader, preformbunker, -sorter and -feeder, 1 set of moulds against additional price available.
157950	Sidel PET stretch-blow-moulder	SBO 24/26 compact	0,3-3,0	/		95	PET, incl. Preform-Bunker, -feeder and -aligner, Heating-oven. Rigged for 0,5 and 1,5 ltr. Formats. Compressor and cooling unit available against additional price. Complete mould sets for 0,5 + 1,5ltr. against additional price.
15809	Sidel PET stretch blow moulder	SBO 6 series 2	0,3-3,0	/		00	PET Stretch blow moulder, up to 8400 bottles/hr., preform feeder, for Ø 28mm neck. Moulds, chiller and compressor against surplus price available
158130	Sidel/Scoma/Krones/Kettner PET bottle production line	SBO 6/10	0,2-3,0	/		98	complete PET-bottle production, including filler, packer and palettiser consisting of: Sidel stretch blow moulder, bottle silos, Posimat bottle unscrambler, NTS ait-conveyor with selector, Block rinser – filler – capper, labeller for plastic labels, ink jet-printer, film wrapping machine, welded film packer, packer, trayfolder, glueapplicator, Kettner palettiser
158170	SIG-Corpoplast PET-stretch blow moulding machine	Blowmax 16 - Ser. III	0,2-3,0	/		2002	16 cavities, max. 22.500 bottles/hr., incl. mould cooling unit, preform bunker, preform conveyor and infeed system, equipped for Ø 28mm PCO
158180	SIG-Corpoplast PET-stretch blow moulding machine	Blowmax 16 - Ser. III	0,2-3,0	/		2002	16 cavities, max. 22.500 bottles/hr., incl. mould cooling unit, preform bunker, preform conveyor and infeed system, equipped for Ø 28mm PCO
15812	Sidel PET-stretch blow moulding machine	SBO 10 Ser. 2	0,2-3,0	/		2001	10 stations, appr. 14.000 working hours, incl. Preformbunker and -feeding, mould quick change, touch screen control
15781	Sidel PET blow moulding machine	SBO 6/6	0,3-3,0	/		93/94	PET Stretch blow moulder. 6 stations, up to 7.200 bottles/hour, 0,25 - 3,0 ltr., incl. Preformsilo, -conveyor, -sorter and -infeed. Against surplus price available: Moulds, 40 bar compressorsystem and waterchiller. Good condition.
15651	Tetra Pak PET stretch blow moulding machine	LX 1	0,2-6,0	/		02	New machine. Unused. Single station, incl. preform silo, - elevator with sorter and infeed. Against surplus price available: Compressorsystem, Waterchiller and moulds. Capacity: up to 1340 container/h.

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BLOW MOULDING MACHINES

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PET STRETCH- + INJECTIONSTRETCH-BLOW MOULDER							
Pos.	manufacturer type	type	blow vol. ltr. max.	Extruder Ø mm/LD	plastic. cap. kg/h appr.	year appr.	equipment
15650	Tetra Pak PET stretch blow moulding machine	LX 1	0,3-10,0	/		02	New machine, unused. Single station. Incl. preform silo, -elevator with sorter. For containers/bottles up to 10 ltrs., up to 1200 bottles/hr. Against surplus price available: Compressor-system, waterchiller and moulds.

PET INJECTION MOULDING MACHINES							
Pos.	manufacturer type	type	clamp. force t.	Extruder Ø mm/LD	Spritz-gewicht gr. PS	year appr.	equipment
68010	Netstal PET-preform injection moulding machine	HP 3500/3550	350	/	1.608,0	97	DSP/Sycab, airconditioning station, dryer, mould 42.6 kW, 48 cavities preform mould for 41,5/47,5/51gr., up to 10.000/hr.
6808	Krupp PET-preform machine	P 50	350	/	3.540,0	90	hydr. ejector, electronic, 32 cavity preform mould from Hofstetter with 23 gr. BPF, Somos PET-dryer D 600, up to 5000 preforms/hr.
63651	Cincinnati PET machine	CM 225-1350 PET	225	/	1.000,0	83	with 16 cavity preform mould for preforms for 1/1,5/2ltr. 40 gr., up to 2200/h
6365	Cincinnati PET machine	CM 225-1350 PET	225	/	1.000,0	83	with 16 cavity preform mould for 29 gr. preforms for 0,5-0,7-1ltr.oil bottles up to 2200/h
6818	Husky PET injection moulding machine	XL 620 P	240	/	1.769,0	88	PET, 32 cavities mould for preforms 25,5gr., dryer Somos D 400, roboter, preform cooling, 5.000-6.000 pieces/hr.

COMPRESSORS							
Pos.	manufacturer type	type	air pressure bar	air m³/h	drive kW	year appr.	equipment
ko26318	HPC screwcompressor 10 bar	Plusair DSB 170	8		90	84	screwcompressor 10 bar
ko15290	Bauer screw compressor	C 15/7	10		11	83	1650 ltr./min., with storage tank
ko26317	HPC screwcompressor 10 bar	Plusair DS 140	10		75	94	screwcompressor, 10 bar with tank
15777	Atlas Copco 10 bar compressor	GA 1108	10				
ko15472	Boge compressor	30kW, 15bar	15		30	89	30kW, 15 bar
ko15473	Boge compressor	30kW, 15 bar	15		30	89	30 kW, 15 bar
ko157540	Belliss & Morcom compressor 40 bar	VH9H3N	40				chill water pump, start- and control-cabinet, chillwater-recooling-system, storage tank, colling dryer SV 610WBS
15758	Neumann & Esser compressor 40 bar	Neac 3 V 1	40	600,0		90	with 20' Container, control panel and airdryer
ko157620	Belliss & Morcom PET compressor 40 bar	VH 15 MK 1	40	852,0		90	reconditioned by the manufacturer in 2008
15763	Boge 40bar compressor/boster		40	238,0		00	air dryer, air tank, vacuum exhaust at 40bar: 3976ltr./min. / 238m³
ko15775	Hamworthy PET-Kompressor 40 bar	3TM100	40	890,0	185	1992	Incl. filter, control panel and air dryer

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COMPRESSORS							
Pos.	manufacturer type	type	air pressure bar	air m ³ /h	drive kW	year appr.	equipment
157920	Belliss & Morcom compressor 40bar	VH 28 H3N	40	1.680,0	280	00	1680m ³ /h, 40bar, drive 280kW, with air filter Donaldson/Ultrafilter + cooling tower Evapco
ko157150	PET-compressor	40 + 10 bar	50		65	new	with airdryer, oilfilter, up to 6600 bottles/hr. for 1,5 l
ko157170	PET-compressor	40 + 10 bar	50		90	new	with airdryer, oilfilter, up to 10.000 bottles/hr. for 1,5 ltr.
ko157140	PET-compressor	40 + 10 bar	50		50	new	with airdryer, oilfilter, up to 4.000 bottles/hr. for 1,5 ltr.
ko157130	PET-compressor	40 + 10 bar	50		25	new	with airdryer, oilfilter, up to 2000 bottles/hr. for 1,5 l

CHILLERS * HEATING-/COOLING UNITS							
Pos.	manufacturer type	type	heat. capac. kW	cooling capac. kW	Antrieb kW	year appr.	equipment
15663	Plasticservice water cooling unit	STT 140/24			31,5	90	
15810	OMF chiller						9m ³ /h at 12°C water temperature and 6 bar water pressure
15828	MTA compress airdryer	DE 170 HP			2,37		1020m ³ /h
15814	MTA chiller	Cool EVO 121		39	18	08	max. flow 18,0m ³ - at 2,2 bar, working pressure max 6 bar, nominal cooling capacity 39kW at 7°C and 30°C outside temperature
15823	MTA cold water aggregate	Cool EVO 602		130	38,2	2009	Cold achievement 130 kW at 7 / 12°C and 32°C environment temperature, 2 chill circulations, cold means R407C, min flow 22.3 m ³ / h with 3.3 cash, max. flow 48.0 m ³ with 1.9 cash, test place checked, density certificate in 2010.
15470	Conair chiller	CC A 8 24kW - 20750kcal/h		24		88	like new, air cooled
hk268486	Single heating-/cooling unit	STO 1-24-60-D	24		7,5	88	
hk268488	Single heating-/cooling unit	STO 1-48-80-D	48		7,5	88	

DRYER							
Pos.	manufacturer type	type	capacity kg/h min./max.	heat. capac. kW	drying cap. max. kg/h	year appr.	equipment
15595	Frigomeccanica PET-dryer	1200 HAT	400-600		300-500	91	PET, PMMA, PC, with silos
15424	Piovan dryer	DS 413 T 300 PET	150		140	89	PET and other thermoplastics
15522	Somos PET dryer	RD 140			100	90	
67278	Somos PET-dryer	D 600			300-400	90	PET, ABS, PC

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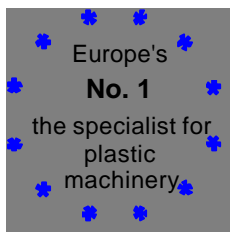
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DRYER							
Pos.	manufacturer type	type	capacity kg/h min./max.	heat. capac. kW	drying cap. max. kg/h	year appr.	equipment
15703	Somos PET-dryer	D 200			120	86	PET, PE, PP, PS, ABS, PA
15704	Somos PET-dryer	D 200			120	87	PET, PE, PP, PS, ABS, PA
15702	Gerco PET-dryer	200 SG			120	72	PET, PE, PP, PS, ABS, PA
15757	Ultrafilter air dryer	Bora MPD 2250				03	max. 1000m ²
m27165	Cramer dryer	S 45				87	
26951	Cramer airdryer	PK 100/100			4	93	PVC, PE, PP, PS, ABS, 100 ltr.
26953	Gerco airdryer	TF 200 E			8	88	PVC, PE, PP, PS, ABS, 200 ltr.
15415	Somos dryer	D 100	250	16	300	84	dryer up to 120°C, 16 kW
26972	Colortronic airdryer	T 694		42	200-320	90	ABS, PS, PA, PC, PMMA, 5 silos with 1 x 800, 2 x 400 and 2 x 200 ltr.
26973	Colortronic airdryer	T 1368		58	400-600	90	ABS, PS, PA, PC, PMMA, 2 silos with 1.000 and 1.600 ltr.

BLOW MOULDS							
Pos.	manufacturer type	type	artical size ltr.	article weight	mould dimens. mm	year appr.	Details
155811	PET mould for Tetra-Pak DBX 6, 6 cavities	1,5ltr.				97	for 1,5 ltr. waterbottles with petaloid bottom, 39 gr. and BPF 28
155812	PET mould for Tetra-Pak DB 30	1,5 ltr.				97	for 1,5 ltr. CO2-Waterbottles with petaloid bottom, 39 gr. and BPF 28, 3 Cavities.
155822	PET mould for Tetra-Pak DB 30	1,5 ltr.				97	for 1,5 ltr. waterbottles with petaloid bottom, 39 gr. and BPF 28
155890	Mould for Tetra Pak DBX 6, 6 cavities					new	for 0,5-2ltr. PET bottles, up to 6000/7200 bottles/hr. 6-cavity mould
15590	PET mould for Tetra Pak DB 30 0,2-2 ltr.					new	for 0,5-2ltr. PET bottles, up to 3000 bottles/hr., 3 cavity mould
15653	Tetra Pak PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 1,5 ltr.					new	6 cavity mould for 1,5 ltr., up to 7000 bottles/hr.
15654	Tetra Pak PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 1,5 ltr.					new	6 cavity PET mould for 1,5 ltr. PET bottles, up to 7000 bottles/hr.
15655	Tetra Pak PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 1,5 ltr.					new	6 cavity PET mould for 1,5 ltr. PET bottles, up to 7000 bottles/hr.
15657	Tetra Pak PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 2 ltr.					new	6 cavity PET mould for 2 ltr. PET bottles, up to 7000 bottles/hr.

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BLOW MOULDS							
Pos.	manufacturer type	type	article size ltr.	article weight	mould dimens. mm	year appr.	Details
15652	Tetra Pak PET mould for Tetra Pak LX 1 for 10 ltr. square containers/bottles					02	single cavity mould for square bottles/containers, 135 gr. PET, up to 1000 containers/hr.
155901	PET mould for Tetra Pak DB 30 for 2 ltr. 3 cavities					93	3 cavities PET mould for up to 3000 bottles/hr.
156831	PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 1,5 ltr.					96	6 cavity PET mould for 1,5 ltr. PET bottles
156824	PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 0,5 ltr.					96	6 cavity PET mould for 0,5 ltr. PET bottles
156825	PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 0,5 ltr.					96	6 cavity PET mould for 0,5 ltr. PET bottles
156826	PET mould for Tetra Pak DBX 6/LX-6 6 cavities, 1,5 ltr.					new	6 cavity PET mould for 1,5 ltr. PET bottles
156827	PET mould for Tetra Pak DBX 6/LX 6 6 cavities, 0,5 ltr.					new	6 cavity PET mould for 1,5 ltr. PET bottles
15829	Röders Blasform für 1,0 ltr. Flaschen	Blomax 10/Ser. 2				2010	
i194	mould 16 cav. for PET preforms 40gr.	mould		40,0	455x860x515	90	16 cavities, 40gr. BPF, for 1 and 1,5ltr. bottles, for carbonated and non carbonated drinks, mould size 455x860x515mm
15748	Tetra Pak 0,5ltr. blow mould		0,5				
15747	Tetra Pak 0,5ltr. blow mould		0,5				
15729	Tetra Pak 0,5ltr. blow mould		0,5			99	
15727	Tetra Pak 1ltr. blow mould		1			99	
15750	Tetra Pak 1,5ltr. blow mould		1,5				
15749	Tetra Pak 2ltr. blow mould		2				
15728	Tetra Pak 2ltr. blow mould		2			99	
MISCELLANEOUS							
Pos.	manufacturer type	type	blow vol. ltr. max.	Extruder Ø mm/LD	plastic. cap. kg/h appr.	year appr.	equipment
15782	Sidel pelletizer			/		93/94	für 6000 bottles up to 2ltr.
v27415	Weiß climate cabinet	300 SB		/		86	

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MISCELLANEOUS							
Pos.	manufacturer type	type	blow vol. ltr. max.	Extruder Ø mm/LD	plastic. cap. kg/h appr.	year appr.	equipment
157880	Diverse PET bottle filling- and packaging line			/		00	Reconditioned automatical PET bottle filling- and packaging line. Setup for 1.5 ltr. format, incl. crate pack-in and -out unit, bottle washing unit, crate washing unit, Triblock, CIP-washing, Labeller (Hotmelt for wrap around labels, tunnel shrinker, handle applikator, palletiser, automatical pallet shrinker, 20m linear air conveyor, VA Bottleconveyor, incl. 12 month warranty from date of delivery.
PRODUCTION LINES							
Pos.	manufacturer type	type	blow vol. ltr. max.	Extruder Ø mm/LD	plastic. cap. kg/h appr.	year appr.	equipment
156501	Tetra Pak 10 ltr. PET bottle-production	LX 1	0,2-10,0	/		02	Tetra Pak LX 1 machine with mould set for 10 ltr. bottles
15771	Vir Mauri complete filling-line 1,5 ltr. CSD/NCSD			/		92/97	for 12.000 bottles/hr, Vir Mauri 50 heads Rinser, filling + closing unit, mixer Ortmann & Herbst, hot-glue labelling unit, film-wrapping unit with shrinkage tunnel for 2x3 PET-bottles, bottle conveying system
158150	Krones complete PET bottling plant	Contiform C6/Mecafill	0,2-3,0	/		03	for 0,5/1,5/2,0/3,0 ltr. bottles. Capacity: ~ 8.400 bp The line is consisting of stretch-blow moulder Krones Contiform C6 incl. Compressor and chiller, air-conveying system, filling block incl. Rinser, Filler, Capper, Cap-conveying system, Mixer/Carbonater, Labeller, Data printer, Bottle inspector, Hot-melt labeler, Palettiser, Palett-stretcher, Handle applicator

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